

**Garant**
**Copy mill, with threaded shank, Ø D: 32mm**

**Order data**

Order number	212620 32
GTIN	4062406183844
Item class	210

**Description**
**Version:**

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed:  $\pm 0.015$  mm.

**Application:**

General use for finishing and semi-finishing operations.

**Steel** – for general use in machining drop-forgings, and in mould making.

**Note:**

Calculate the speed based on the effective  $\varnothing D_w$ .

**Technical description**

Cutting edge $\varnothing D_c$	32 mm
$\varnothing D_1$ h6	17 mm
Mounting thread M	M16
Insert screw	219876 (30IP; 6.0 Nm)
Number of cutting edges Z	2
Overall length $L_{tot}$	45 mm
Through-coolant	no
$\varnothing D_2$	30 mm
Length 1	45 mm

Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard
Type of product	Copy mill

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw	219874
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 30IP	674252 30IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600