

Garant
GARANT Power Drill indexable drill Combination shank, 4xD, Ø DC m7: 27mm

Order data

| | |
|--------------|---------------|
| Order number | 234010 27 |
| GTIN | 4045197740472 |
| Item class | 21S |

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.35$ mm

Description:

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5xD.

Application:

With indexable inserts No. 234030 - 234098.

Use of the advertising text:

With inserts No. GG2340 - GG2389.

Suitable for:

Inserts SOGX 100408.

Note:

Other intermediate sizes in 1/10 increments available on request.

Technical description

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|---------------------------|----------------------|
| Shank length L_s | 60 mm |
| ISO code indexable insert | SOGX 100408 |
| Number of cutting edges Z | 1 |
| Reach L_1 | 108 mm |
| Shank $\varnothing D_s$ | 32 mm |
| Pack of insert screws | 239700 10IP (2.8 Nm) |

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|--|------------------------------------|
| Series | Power Drill |
| Nominal \varnothing D | 27 |
| for inch \varnothing | 1 1/16 in |
| Maximum adjustment limit V_{\max} | 0.25 mm |
| Overhang L_A | 130 mm |
| Indexable insert type for internal cutter | HB6535 |
| Indexable insert type for internal cutter | HB6640 |
| Indexable insert type for internal cutter | HB630 |
| Indexable insert type for internal cutter | HB6810 |
| Drill depth for indexable insert drill up to | 4xD |
| Shank | ISO 9766 |
| Use for drilling | limited centre drilling |
| Use for drilling | limited convexity |
| Use for drilling | limited cross-drilling |
| Use for drilling | limited drilling through a stack |
| Use for drilling | limited drilling with oblique exit |
| Use for drilling | limited cross-drilling |
| Through-coolant | yes |
| Machining strategy | HPC |
| Type of product | Indexable drill |

Accessories

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|---|-------------|
| Torx Plus® insert screw set 10 pieces Drive 10IP | 239700 10IP |
| Torque screwdriver, fixed setting set torque 2,8 N·m | 211750 2,8 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP | 674252 10IP |