

**Garant****Parting-off insert right-hand, HU7310, Groove width w: 3,1mm****Order data**

Order number	273180 3,1
GTIN	4045197741141
Item class	21J

**Description****Application:**

For parting-off tools No. 273551 – 273558.

**Technical description**

Groove width w	3.1 mm
Feed f	0.1 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	uncoated
Main application	N
Cutting conditions	continuous
Grade	HU7310
Number of changes/inserts	1
Indexable insert profile	right-hand

Type of product

Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	300 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	230 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		