

Garant
NC spotting drill HSS-E-PM 90° N, uncoated, Ø DC h6: 5mm

Order data

| | |
|--------------|---------------|
| Order number | 112010 5 |
| GTIN | 4045197741400 |
| Item class | 11A |

Description
Version:

≥ Ø 6 mm with **drive flat to DIN 1835-B**.

Precision centred ground point with thin chisel edge - gives easy spot drilling and high accuracy of the centre hole form. Very sturdy due to short flutes.

High-performance NC spotting drill.

Tool substrate made of sintered powder metallurgy **for applications** demanding high standards of tool life and accurate centring. Very good wear resistance in stainless steels.

Note:

Use speed for the actual hole Ø
(not necessarily the speed for the drill outer Ø).

Technical description

| | |
|---|-------------------------|
| Shank Ø D _s | 5 mm |
| Overall length L | 60 mm |
| Nominal Ø D _c | 5 mm |
| Shank tolerance | h6 |
| Feed f in steel < 900 N/mm ² | 0.04 mm/rev. |
| Flute length L _c | 15 mm |
| Shank | DIN 1835 B to h6 |
| Coating | uncoated |
| Tool material | HSS E PM |
| Standard | Manufacturer's standard |

| | |
|---------------------------------|----------------|
| Type | N |
| Tolerance nominal \varnothing | h6 |
| Point angle | 90 degrees |
| Number of cutting edges Z | 2 |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Spotting drill |

User data

| | Suitability | V_c | ISO code |
|--------------------------------|-------------|----------|----------|
| Alu plastics | suitable | 80 m/min | N |
| Aluminium (short chipping) | suitable | 50 m/min | N |
| Steel < 500 N/mm ² | suitable | 45 m/min | P |
| Steel < 750 N/mm ² | suitable | 33 m/min | P |
| Steel < 900 N/mm ² | suitable | 28 m/min | P |
| Steel < 1100 N/mm ² | suitable | 12 m/min | P |
| Steel < 1400 N/mm ² | suitable | 10 m/min | P |
| INOX < 900 N/mm ² | suitable | 14 m/min | M |
| INOX > 900 N/mm ² | suitable | 10 m/min | M |
| CuZn | suitable | 88 m/min | N |
| Uni | suitable | | |
| Oil | suitable | | |
| wet maximum | suitable | | |