


**Indexable face mill 70° MFK, with bore, Ø D / number of teeth Z: 80/10mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 223300 80/10  |
| GTIN         | 4960664732739 |
| Item class   | 250           |

**Description**
**Version:**

Face mills for high-performance machining of cast iron. Close and very close tooth spacing for maximum productivity when machining cast iron.

**Advantage:**

- **Cost-effective and stable machining by use of 10-edge pentagonal inserts.**
- **Reduced cutting forces thanks to balanced tool design and high approach angle.**

**Technical description**

|                                    |           |
|------------------------------------|-----------|
| Number of cutting edges Z          | 10        |
| Wedge                              | 229720    |
| Overall length $L_{tot}$           | 63 mm     |
| suitable indexable insert          | PN.. 1106 |
| maximum cutting depth $a_{p\ max}$ | 6 mm      |
| Mounting bore Ø                    | 27 mm     |
| Wedge screw                        | 229721    |

|                                         |            |
|-----------------------------------------|------------|
| maximum external $\varnothing D_{\max}$ | 89 mm      |
| Cutting edge $\varnothing D_c$          | 80 mm      |
| Shank type                              | with bore  |
| Setting angle $\kappa$                  | 70 degrees |
| Through-coolant                         | no         |
| Type of product                         | Face mill  |

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## Accessories

|             |        |
|-------------|--------|
| Wedge screw | 229721 |
| Wedge       | 229720 |