KYOCERA

Indexable face mill 70° MFK, with bore, ⌀ D / number of teeth Z: 125/18mm

Order data

Order number	223300 125/18
GTIN	4960664732777
Item class	25O

Description

Version:
Face mills for high-performance machining of cast iron. Close and very close tooth spacing for maximum productivity when machining cast iron.
Advantage:
- **Cost-effective and stable machining by use of 10-edge pentagonal inserts.**
- **Reduced cutting forces thanks to balanced tool design and high approach angle.**

Technical description

maximum cutting depth $a_{p\,max}$	6 mm
Wedge	229720
Mounting bore ⌀	40 mm
Cutting edge ⌀ D_C	125 mm
Overall length L_{tot}	63 mm
Wedge screw	229721
suitable indexable insert	PN.. 1106

maximum external ∅ D_{max}	134 mm
Number of cutting edges Z	18
Shank type	with bore
Setting angle κ	70 degrees
Through-coolant	no
Type of product	Face mill

Accessories

Wedge screw	229721
Wedge	229720