

Garant**Indexable insert for milling APET 133508 FR, for Softcut® mills, HU7810, Type: ALU****Order data**

Order number	215303 ALU
GTIN	4045197743107
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.25 \times D$ / $a_p = 4$ mm, $a_{p_{max}} = 6$ mm.

Technical description

Feed f_z per tooth	0.2 mm
Type	ALU
Corner radius	0.8 mm
Series	Softcut®
ISO code indexable insert	APET 133508 FR
Grade	HU7810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	400 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		