

**ER clamping nut, for ER: 20****Order data**

Order number	309580 20
GTIN	4045197743299
Item class	32Z

**Description****Version:**

Thread and taper ground in a single setup for highest concentricity. **With hexagon 25 AF.**

**Suitable for:**

All standard ER collet chucks.

**Optional extras:**

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

**Note:**

Collet chuck and clamping nut are balanced separately!

**Technical description**

Thread	M25×1.5
maximum tightening torque	110 Nm
Overall length L	19.5 mm
External Ø D	34 mm

for ER	20 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Type of product	Clamping nut