

Garant
Solid carbide milling cutter, TiAlN, Ø e8 DC: 9mm

Order data

Order number	202725 9
GTIN	4045197746474
Item class	11X

Description
Version:

Double relief ground side clearance angle.

Without 45° cutting edge chamfer.

Technical description

Overall length L	60 mm
Shank form	HA
Overhang length L ₁ incl. recess	30 mm
Shank Ø D _s	9 mm
Flute length L _c	20 mm
Cutting edge Ø D _c	9 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.045 mm
Feed f _z for slot milling in steel < 900 N/mm ²	0.04 mm
Recess Ø D ₁	8.8 mm
No. of teeth Z	4
Shank	DIN 6535 HA to h6
Direction of infeed	horizontal, oblique and vertical
Helix angle	30 degrees
Corner chamfer angle	90 degrees

Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	280 m/min	N
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	70 m/min	P
Steel < 1400 N/mm ²	suitable	60 m/min	P
Steel < 55 HRC	suitable	35 m/min	H
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	60 m/min	M
GG(G)	suitable	90 m/min	K
Uni	suitable		
wet maximum	Suitable		
wet minimum	Suitable only under restricted conditions		
dry	suitable		
Air	Suitable		

