

**Garant****APMT 060204 ER, HB8630, Type: INOX****Order data**

Order number	215669 INOX
GTIN	4045197747549
Item class	21A

**Description****Note:**

Standard application values for  $a_e = 0.25 \times D$ .  $a_p = 3$  mm,  $a_p$  max = 4 mm.

**Technical description**

Type	INOX
Feed $f_z$ per tooth	0.08 mm
Corner radius	0.4 mm
Series	Softcut®
ISO code indexable insert	APMT 060204 ER
Grade	HB8630
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	170 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		