Garant

APMT 180524 ER, HB8630, Type: INOX

Order data

Order number	215285 INOX
GTIN	4045197747808
Item class	21A

Description

Note:
Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p\,max} = 9$ mm.

Technical description

Feed f_z per tooth	0.2 mm
Type	INOX
Corner radius	2.4 mm
Series	Softcut®
ISO code indexable insert	APMT 180524 ER
Grade	HB8630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm²	suitable	170 m/min	M
INOX > 900 N/mm²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		