

Garant

Copy mill 7° positive, with bore, Ø D / number of teeth Z: 52/5mm



Order data

Order number	212130 52/5
GTIN	4045197750211
Item class	210

Description

Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

Vibration reduction and soft cutter edge entry due to 7° positive setting of the indexable inserts.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p\max} = 2$ mm.

Technical description

Pack of insert screws	219804 (15IP; 3.8 Nm)
Cutting edge Ø D _c	52 mm
suitable indexable insert	RD..1003
Ø D ₃	42 mm
Number of cutting edges Z	5
Overall length L _{tot}	50 mm

Mounting bore Ø	22 mm
Through-coolant	yes
Setting angle κ	15 – 30 degrees
Fz Helix	0.7
Shank type	with bore
Milling head suitable for insert shape	round
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP