



## Copy milling cutter 7° positive, with thread, Ø D / number of teeth Z: 20/2\_ mm

### Order data

Order number	212140 20/2_
GTIN	4045197750228
Item class	210

### Description

#### Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

Vibration reduction and soft cutter edge entry due to 7° positive setting of the indexable inserts.

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p \max} = 2.5 \text{ mm}$ .

Milling head suitable for insert shape: round

Milling application: Ramping

Milling application: Circular milling

Spacing of the milling cutter's cutting edges: unequal spacing

Tool exchange: PowerCard

### Technical description

Direction of infeed	
Machining strategy	
Milling application	Ramping
Milling application	Circular milling
Tool exchange	PowerCard
Milling head suitable for insert shape	round
Shank type	with thread
Spacing of the cutters	unequal spacing

Setting angle  $\kappa$

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Type of product

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