


Indexable face mill 90°, with bore, Ø D / number of teeth Z: 63/6mm

Order data

Order number	215055 63/6
GTIN	4045197750327
Item class	220

Description
Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

Attention:

Without a PowerCard!

Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.
Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Technical description

Overall length L_{tot}	40 mm
Cutting edge $\varnothing D_c$	63 mm
Number of cutting edges Z	6
Pack of insert screws	219810 (9IP; 2.2 Nm)
suitable indexable insert	SOMT 09T304

Mounting bore \varnothing	22 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
Set of insert screws pack of 1010-piece	219810
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 9IP	674252 9IP