

**Garant****Copy mill 7° positive, with threaded shank, Ø D / number of teeth Z: 35/5mm**

## Order data

Order number	212140 35/5
GTIN	4045197750280
Item class	210

## Description

### Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

Vibration reduction and soft cutter edge entry due to 7° positive setting of the indexable inserts.

### Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p \max} = 2 \text{ mm}$ .

## Technical description

Ø D <sub>1</sub> h6	17 mm
Ø D <sub>2</sub>	28.7 mm
Number of cutting edges Z	5
Overall length L <sub>tot</sub>	42 mm
Pack of insert screws	219804 (15IP; 3.8 Nm)
suitable indexable insert	RD..1003
Ø D <sub>3</sub>	25 mm
Cutting edge Ø D <sub>c</sub>	35 mm

Mounting thread M	M16
Through-coolant	yes
Shank type	with threaded shank
Milling head suitable for insert shape	round
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

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## Accessories

Set of insert screws10-piece	219804
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8