

Garant

Copy mill 7° positive, with threaded shank, Ø D / number of teeth Z: 32/3mm


Order data

Order number	212160 32/3
GTIN	4045197750488
Item class	210

Description
Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning as the cutting edge wears.**

Vibration reduction and soft cutter edge entry due to 7° positive setting of the indexable inserts.

Attention:

Retaining screws and retaining washers should **not** be used for inserts with positive geometry.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p\max} = 2.5$ mm.

Technical description

Number of cutting edges Z	3
Set of retaining screws	219807 (15IP; 3.8 Nm)
Ø D ₁ h6	17 mm
suitable indexable insert	RD..12T3
Mounting thread M	M16
Ø D ₃	20 mm
Overall length L _{tot}	42 mm

Cutting edge $\varnothing D_c$	32 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
$\varnothing D_2$	28.7 mm
Through-coolant	yes
Shank type	with threaded shank
Milling head suitable for insert shape	round
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

Accessories

Set of insert screws 10-piece	219805
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 20IP	674252 20IP
Set of insert screws 10-piece	219807