

## Garant

**GARANT Softcut® 90° shoulder mill MTC, with bore, Ø D / number of teeth Z:  
52/6mm**



### Order data

Order number	215575 52/6
GTIN	4045197750761
Item class	210

### Description

#### Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision, and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

#### Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels.

#### Spare part:

Pack of insert screws No. 219826 (8IP; 2.2 Nm).

#### Note:

The insert pocket must be modified when using indexable inserts with a radius greater than 2 mm.

GARANT torque screwdriver TQ No. **211750 size 2.2**, use bit No. **674252 size 8IP**.

### Technical description

Pack of insert screws	219826 (8IP; 2.2 Nm)
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Mounting bore $\varnothing$	22 mm
Cutting edge $\varnothing D_c$	52 mm
Number of cutting edges Z	6
suitable indexable insert	AP.. 1335..
Overall length $L_{tot}$	40 mm
Ramping angle $\alpha_{max}$	0.37 degrees
Circular interpolation milling $a_p$	1.8 mm
Ramping length L for $\alpha_{max}$	46.5 mm
Circular interpolation milling $\varnothing D_{min}$	101 mm
Circular interpolation milling $\varnothing D_{max}$	102 mm
Series	Softcut®
$\varnothing D_3$	49 mm
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2