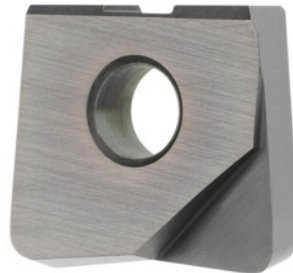


Garant**Milling insert Ø 12 mm, Type: ST1400****Order data**

Order number	212717 ST1400
GTIN	4045197761583
Item class	21A

Description**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Maximum concentricity and interchange accuracy: ± 0.015 mm.**

Application:

Torus cutter inserts with corner radius. For reduction of cutting forces and minimisation of vibration.

Feed f_z in steel < 60 HRC: 0.2 mm

Grade: HB7520

Technical description

Type	ST1400
Grade	HB7520
Corner radius	1 mm
Tool material	Carbide
Corner radius R	1 mm
Feed f_z in short-chipping aluminium	0.25 mm

Feed f_z in steel < 1400 N/mm ²	0.25 mm
Feed f_z in steel < 60 HRC	0.2 mm
Number of changes/inserts	1
Type of product	Indexable insert for milling