

**Garant**
**Shrink-fit chuck Form AD, BT 30 short, Clamping range  $\varnothing$  D1: 3mm**

**Order data**

Order number	303405 3
GTIN	4045197763587
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

**Technical description**

$\varnothing$ D <sub>2</sub>	12 mm
Clamping $\varnothing$ D <sub>1</sub>	3 mm
Overhang dimension A	80 mm
External $\varnothing$ D	17 mm
Adapter	BT 30 short
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	AD

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Basic tool mountingfor SK for SK taper shank 30	354225 30
Subframe cupboard	354290
Shrink-fit unit Type SU1	354210 SU1
Screening plate for coilSU1 for clamping Ø 3-5 mm	354240 3-5
Cooling adapter long4.5° for clamping Ø 3-5,9 mm	354236 3-5,9
Cooling adapter short4.5° for clamping Ø 3-5,9 mm	354235 3-5,9
Pull studsealed, form A suitable for steep tapers 30	308610 30
Pull stud 45°sealed suitable for steep tapers 30	308760 30
Pull stud 45°sealed suitable for steep tapers 30	308765 30
Cooling unit Type CU1	354215 CU1