

Garant
CNMG 190616, Grade: HB7020


Order data

Order number	250174 HB7020
GTIN	4045197764065
Item class	21G

Description

CNMG 190616 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 8 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM
Corner radius	1.6 mm
Grade	HB7020

Main application	P
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190616
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning