

Garant
CNMG 190624, Grade: HB7020


Order data

Order number	250343 HB7020
GTIN	4045197764102
Item class	21G

Description

CNMG 190624 HB7020 Grade: HB7020
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 8 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Grade	HB7020
Main application	P
Chip breaker	SG
Cutting conditions	slightly interrupted
Corner radius	2.4 mm
Cutting speed v_c main application	100 - 300 m/min
Feed f	0.25 - 0.6 mm/rev.

Cutting depth a_p	1.5 - 8 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning