

Garant
CNMM 190616, Grade: HB7020


Order data

Order number	250464 HB7020
GTIN	4045197764126
Item class	21G

Description

CNMM 190616 HB7020 Grade: HB7020
 Chip breaker: SR
 Cutting depth a_p : 2 - 10 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.4 - 1.2 mm/rev.
Cutting speed v_c main application	100 - 300 m/min
Chip breaker	SR
Corner radius	1.6 mm
Grade	HB7020
Main application	P

Cutting depth a_p	2 - 10 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning