

**Garant**
**SNMG 190624, Grade: HB7020**


## Order data

Order number	251338 HB7020
GTIN	4045197764218
Item class	21G

## Description

SNMG 190624 HB7020 Corner radius: 2.4 mm  
 Grade: HB7020  
 Chip breaker: SG  
 Cutting depth  $a_p$ : 1.5 - 9 mm  
 Feed  $f$ : 0.25 - 0.8 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

## Technical description

Cutting conditions	slightly interrupted
Grade	HB7020
Cutting depth $a_p$	1.5 - 9 mm
Corner radius	2.4 mm
Cutting speed $v_c$ main application	100 - 300 m/min
Chip breaker	SG
Feed $f$	0.25 - 0.8 mm/rev.

Main application	P
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning