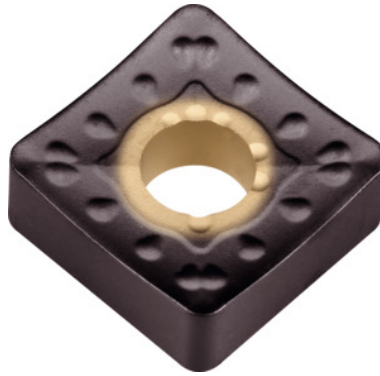


**Garant**
**SNMM 190624, Grade: HB7020**


### Order data

Order number	251394 HB7020
GTIN	4045197764232
Item class	21G

### Description

SNMM 190624 HB7020 Corner radius: 2.4 mm  
 Grade: HB7020  
 Chip breaker: SR  
 Cutting depth  $a_p$ : 2 - 12 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

### Technical description

Cutting speed $v_c$ main application	100 - 300 m/min
Chip breaker	SR
Cutting depth $a_p$	2 - 12 mm
Feed $f$	0.4 - 1.2 mm/rev.
Cutting conditions	slightly interrupted
Grade	HB7020
Main application	P

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMM 190624
Number of changes/inserts	8
Type of product	Indexable insert for turning