



Knurl forming tool universal, Shank size: 25mm



Order data

Order number	290004 25
GTIN	4030741317514
Item class	29H

Description

Version:

Top face of the shank = tip height

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

Click-Pin: For quick and easy changing of the knurl.

Modular design: Can be used as a right-hand or left-hand version.

Technical description

Shank width	20 mm
for knurl $\varnothing d_1$	25 mm
for knurl $\varnothing d_1$	20 mm
Working range	8 - 200 mm
for knurl width w	8 mm
Shank height	20 mm
for knurl bore $\varnothing d_2$	6 mm
Roller pin	299910 4
Cutting direction	left-hand and right-hand
for knurl profile	RAA 1×AA

for knurl profile	RBL 1×BR
for knurl profile	RGV30° 1×GE30°
for knurl profile	RGE30° 1×GV30°
for knurl profile	RBR 1×BL
Type of product	Self-centering knurling tool

Accessories

Carbide roller pinCarbide Type 4	299910 4
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