



Knurl forming tool universal, Shank size: 25mm



Order data

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| Order number | 290020 25 |
| GTIN | 4030741471650 |
| Item class | 29H |

Description

Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

Modular design: Can be used as a right-hand or left-hand version.

- **Minimal pressure reduces stress on the workpiece and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**
- **Working area can be extended by rotating the knurl carrier.**
- **Exchangeable jaws (jaw set on request) for knurling up to the shoulder.**

Note:

Use of knurl \varnothing 25 mm extends the working range to 0 mm – 65 mm.

Technical description

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|----------------------------------------|-------------|
| Roller pin | 299910 8 |
| for knurl width w | 8 mm |
| Shank width | 25 mm |
| Working range | 3.5 - 65 mm |
| for knurl \varnothing d ₁ | 20 mm |
| for knurl \varnothing d ₁ | 25 mm |

| | |
|----------------------------------|------------------------------|
| Shank height | 25 mm |
| for knurl bore $\varnothing d_2$ | 6 mm |
| Cutting direction | left-hand and right-hand |
| for knurl profile | RBL 2×BR |
| for knurl profile | RAA 2×AA |
| for knurl profile | RGE45° BL/BR45° |
| for knurl profile | RGE30° BL/BR30° |
| for knurl profile | RBR 2×BL |
| Type of product | Self-centering knurling tool |