

Cut knurling tool universal, Shank size: 12mm



Order data

Order number	290210 12
GTIN	4030741397554
Item class	29H

Description

Version:

Modular design: Can be used universally as right-hand or left-hand version.

Carbide running sleeve for increased wear resistance.

Quick tool adjustment by using the adjustment spindle.

Advantage:

- · Low vibration.
- · Adjustment scale and synchronous adjustment spindle for adjusting the workpiece Ø.
- · Reduced set-up times leading to reduced unit costs.
- · Clearance angle correction of the knurls.
- · Increased wear resistance due to specially hardened surface.
- · For higher feed rates and cutting speeds.

Technical description

Shank height	12 mm
Working range	3 - 50 mm
Shank width	12 mm
Carbide sleeve, cover disc, screw	299920 5
for knurl bore Ø d ₂	8 mm
for knurl Ø d ₁	15 mm
for knurl width w	4 mm

Cutting direction	left-hand and right-hand
for knurl profile	RGE30° 2×AA
for knurl profile	RGE45° BL/BR15°
Type of product	Self-centering knurling tool

Accessories

Spare parts kit (3 pieces), carbide bush, cover washer, screw Type 5

2999205