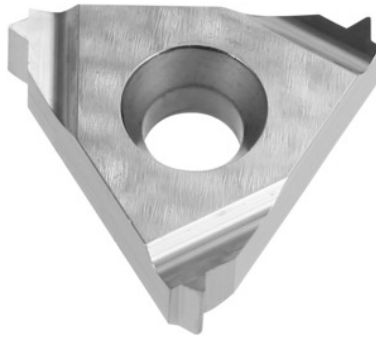


Garant**Full profile insert 60°, internal, right-hand, HU7315, Pitch: 1 mm****Order data**

Order number	270763 1
GTIN	4045197765116
Item class	21J

Description**Version:**

Full profile inserts 60° for internal threads to DIN / ISO R 262 (DIN 13) tolerance class 6H.

Technical description

Tool material	Carbide
Thread pitch	1 mm
Application type	right-hand
Internal/external application	inner
Indexable insert profile	Full profile
Grade	HU7315
Tolerance class	DIN 13 6H
Thread type	M-LH
Thread type	MF-LH
Thread type	MF

Thread type	M
Flank angle	60 degrees
Thickness	3.6 mm
Insert size L	16 mm
Type of product	Indexable insert for thread turning

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	200 m/min	N
Aluminium (short chipping)	suitable	100 m/min	N
Alu > 10% Si	suitable	90 m/min	N
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
CuZn	suitable	110 m/min	N
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		