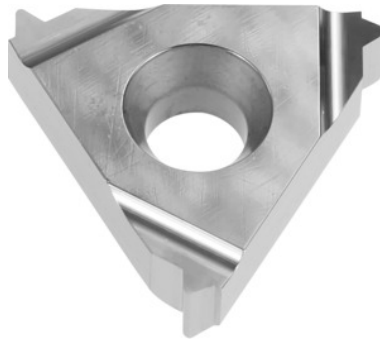


Garant
Full profile insert 55°, external, right-hand, HU7315, TPI: 19


Order data

Order number	270804 19
GTIN	4045197765215
Item class	21J

Technical description

Number of turns/inch	19
Tool material	Carbide
Application type	right-hand
Internal/external application	external
Indexable insert profile	Full profile
Grade	HU7315
Thread type	BSW
Thread type	BSP-LH
Thread type	BSP
Thread type	BSW-LH
Thread type	G
Thread type	G-LH

Flank angle	55 degrees
Thickness	3.6 mm
Insert size L	16 mm
Type of product	Indexable insert for thread turning

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	200 m/min	N
Aluminium (short chipping)	suitable	100 m/min	N
Alu > 10% Si	suitable	90 m/min	N
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
CuZn	suitable	110 m/min	N
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		