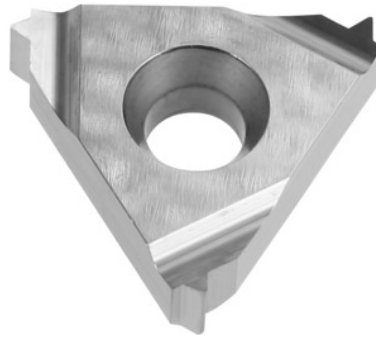


**Garant**
**Full profile insert 55°, internal, right-hand, HU7315, TPI: 28**


### Order data

Order number	270828 28
GTIN	4045197765260
Item class	21J

### Technical description

Number of turns/inch	28
Tool material	Carbide
Application type	right-hand
Internal/external application	inner
Indexable insert profile	Full profile
Grade	HU7315
Thread type	BSP
Thread type	BSW
Thread type	BSP-LH
Thread type	BSW-LH
Thread type	G
Thread type	G-LH

Flank angle	55 degrees
Thickness	3.6 mm
Insert size L	16 mm
Type of product	Indexable insert for thread turning

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	200 m/min	N
Aluminium (short chipping)	suitable	100 m/min	N
Alu > 10% Si	suitable	90 m/min	N
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	50 m/min	S
CuZn	suitable	110 m/min	N
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		