

HOLEX®
VCMT 110304 Set 10 pieces, Grade: HBX020

Order data

Order number	261469 HBX020
GTIN	4045197766663
Item class	22D

Description

VCMT 110304 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 2.75 mm

Feed f : 0.1 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Feed f	0.1 - 0.25 mm/rev.
Grade	HBX020
Chip breaker	PM
Cutting depth a_p	0.1 - 2.75 mm
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 300 m/min
Cutting conditions	slightly interrupted

Main application	P
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning