

**HOLEX®**
**VCMT 110304 Set 10 pieces, Grade: HBX130**

**Order data**

Order number	261469 HBX130
GTIN	4045197766670
Item class	22D

**Description**

VCMT 110304 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth  $a_p$ : 0.1 - 2.75 mm

Feed  $f$ : 0.1 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Main application	M
Chip breaker	MM
Cutting depth $a_p$	0.1 - 2.75 mm
Cutting speed $v_c$ main application	60 - 200 m/min
Feed $f$	0.1 - 0.25 mm/rev.
Grade	HBX130
Cutting conditions	slightly interrupted

Corner radius	0.4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Type of product	Indexable insert for turning