

HOLEX®
CNMG 09T304 Set 10 pieces, Grade: HBX020

Order data

Order number	250244 HBX020
GTIN	4045197766687
Item class	22D

Description

CNMG 09T304 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.5 - 6.5 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Main application	P
Grade	HBX020
Feed f	0.05 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 6.5 mm
Chip breaker	PM
Corner radius	0.4 mm
Cutting conditions	slightly interrupted

Cutting speed v_c main application	80 - 300 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning