

Garant
Solid carbide semi-roughing slot drill MTC, DLC, Ø e8 DC: 4mm

Order data

Order number	205081 4
GTIN	4045197766946
Item class	11X

Description
Version:

With the latest generation of **DLC coating sp²**.

Stable and sharp cutting edges. Dimensions similar to DIN 6527.

Application:

Especially for **MTC (Multi Task Cutting)** use on the new generation of turning / milling centres.

Technical description

Direction of infeed	horizontal, oblique and vertical
Overall length L	57 mm
Flute length L _c	13 mm
Cutting edge Ø D _c	4 mm
Feed f _z for slot milling in short-chipping aluminium	0.015 mm
No. of teeth Z	2
Shank	DIN 6535 HA to h6
Feed f _z for side milling in short-chipping aluminium	0.02 mm
Tolerance nominal Ø	e8
Shank Ø D _s	6 mm
Helix angle	45 degrees
Corner chamfer angle	90 degrees
Coating	DLC

Tool material	solid carbide
Standard	DIN 6527
Milling profile	WF
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	MTC
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	330 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	230 m/min	N
CuZn	suitable only under restricted conditions	260 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

Services

Shank grinding Type HB	129100 HB
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