

Garant
Solid carbide roughing end mill with internal coolant supply, DLC, Ø d11 DC: 6mm

Order data

Order number	205336 6
GTIN	4045197767264
Item class	11X

Description
Version:

Dimensions similar to DIN 6527.

Knuckle form profile.

Special profile for machining non-ferrous metals.

With through-coolant.

With the latest generation of **DLC coating sp²**.

Technical description

Shank Ø D _s	6 mm
Flute length L _c	13 mm
Overhang length L ₁ incl. recess	21 mm
Tolerance nominal Ø	d11
Feed f _z for side milling in short-chipping aluminium	0.08 mm
No. of teeth Z	3
Feed f _z for slot milling in short-chipping aluminium	0.06 mm
Corner chamfer width at 45°	0.35 mm
Direction of infeed	horizontal, oblique and vertical
Overall length L	57 mm
Shank	DIN 6535 HA to h6

Cutting edge $\varnothing D_c$	6 mm
Recess $\varnothing D_1$	5.8 mm
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	DLC
Tool material	solid carbide
Standard	Manufacturer's standard
Milling profile	WR
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	yes
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	400 m/min	N
Aluminium (short chipping)	suitable	320 m/min	N
Alu > 10% Si	suitable	260 m/min	N
Cu	Suitable	150 m/min	N
CuZn	Suitable	180 m/min	N
wet maximum	suitable		
Air	Suitable only under restricted conditions		

Services

Shank grinding Type HB	129100 HB
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