

Garant
Grooving toolholder, right-hand, Shank / groove width w: 8/1,5mm

Order data

Order number	273750 8/1,5
GTIN	4045197766021
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Grooving depth t_{\max}	4.5 mm
Overall length L	125 mm
Head length L_1	20.5 mm
Functional width L_4	8 mm
Screw	279815 12 (TX15; 3.5 Nm)
Groove width w	1.5 mm
Shank width b	8 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 12	279815 12
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500