

**Garant**
**Grooving toolholder, left-hand, Shank width / groove width w: 10/2mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273756 10/2   |
| GTIN         | 4045197766137 |
| Item class   | 21W           |

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Note:**

From groove width 6 mm at  $t_{\max}$  ( $5 \times$  groove width), the second cutter comes into contact with the workpiece. This can lead to scoring. Reliably free of scoring up to  $t = 24.5 \text{ mm}$ .

**Technical description**

|                           |                         |
|---------------------------|-------------------------|
| Groove width w            | 2 mm                    |
| Grooving depth $t_{\max}$ | 10 mm                   |
| Overall length L          | 120 mm                  |
| Functional width $L_4$    | 10 mm                   |
| Screw                     | 279815 4 (TX15; 3.5 Nm) |
| Head length $L_1$         | 26 mm                   |
| Shank width b             | 10 mm                   |
| Application type          | left-hand               |
| Through-coolant           | no                      |
| axial grooving possible   | yes                     |

Type of product

Boring bar

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**Accessories**

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15

674248 TX15

Clamping screw Type 4

279815 4

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm

659957 500