Knurl PM, GV 30°, Knurl ⌀ d1 × knurl width b / pitch: 20X8/0,8mm

Order data

Order number	290199 20X8/0,8
GTIN	4030741299162
Item class	29I

Description

Version:
Wear-resistant powder metal (PM).
Note:
Further sizes and profiles available on request.

Technical description

Tooth pitch	0.8
Knurl ⌀ d_1	20 mm
Knurl bore ⌀ d_2	6 mm
Knurl width w	8 mm
Knurl type	GV 30°
For standard	DIN 82
Tool material	PM
Type of product	Self-centering knurling tool

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	35 m/min	N
Steel < 500 N/mm²	suitable	60 m/min	P
Steel < 750 N/mm²	suitable	45 m/min	P
Steel < 900 N/mm²	suitable	30 m/min	P
INOX < 900 N/mm²	suitable	50 m/min	M
INOX > 900 N/mm²	suitable	25 m/min	M
CuZn	suitable	65 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		