

**Knurl PM, BR 15°, Knurl \varnothing d1 × knurl width w / pitch: 15X4/1,0mm****Order data**

Order number	290271 15X4/1,0
GTIN	4030741162145
Item class	29I

Description**Version:**

Wear-resistant powder metal (PM).

Note:

- **Size 21.5×5×8 suitable for Quick tools.**
- **Further sizes available on request.**

Technical description

Knurl bore \varnothing d ₂	8 mm
Knurl type	BR 15°
For standard	DIN 82
Tool material	PM
Type of product	Knurling wheel

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	160 m/min	N
Aluminium (short chipping)	suitable	110 m/min	N
Steel < 500 N/mm ²	suitable	110 m/min	P
Steel < 750 N/mm ²	suitable	85 m/min	P
Steel < 900 N/mm ²	suitable	65 m/min	P
INOX < 900 N/mm ²	suitable	60 m/min	M
INOX > 900 N/mm ²	suitable	35 m/min	M
CuZn	suitable	120 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		