


Knurl PM, GE 30°, Knurl Ø d1 × knurl width b / pitch: 20X8/1,0mm

Order data

Order number	290196 20X8/1,0
GTIN	4030741167669
Item class	29I

Description
Version:

Wear-resistant, of sintered metal.

Note:

Further sizes available on request.

Knurl bore Ø d₂: 6 mm

Technical description

Tooth pitch	1
Knurl Ø d ₁	20 mm
Knurl width w	8 mm
Knurl bore Ø d ₂	6 mm
Knurl type	GE 30°
For standard	DIN 82
Tool material	PM

Type of product

Self-centering knurling tool

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	35 m/min	N
Steel < 500 N/mm ²	suitable	60 m/min	P
Steel < 750 N/mm ²	suitable	45 m/min	P
Steel < 900 N/mm ²	suitable	30 m/min	P
INOX < 900 N/mm ²	suitable	50 m/min	M
INOX > 900 N/mm ²	suitable	25 m/min	M
CuZn	suitable	65 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		