

Garant
HSS high-performance reamer HPC blind hole, TiAlN, Nominal \varnothing DC: 22mm

Order data

Order number	164359 22
GTIN	4045197769985
Item class	10N

Description
Version:

Version suitable for NC with straight shank \varnothing for the standardised toolholder, specially in **hydraulic chucks** or **high-accuracy chucks**.

This ensures **very high concentricity** and **process reliability**.

It is no longer necessary to procure special arbors.

With internal coolant feed for **HPC use** to reduce production costs.

With short, straight flutes.

Tolerance specifications:

Configurable: Reamers finish ground to match your specification.

H7: Version to DIN1420 for H7 bore tolerance.

Application:

For **HPC/HSC reaming** of **blind holes**.

Technical description

Overhang L_1	95 mm
\varnothing range	21.21 - 22.2 mm
Nominal $\varnothing D_c$	22 mm
Feed f in steel < 1100 N/mm ²	0.3 mm/rev.
Overall length L	160 mm
Flute length L_c	25 mm
Number of cutting edges Z	8
Shank $\varnothing D_s$	20 mm

Tolerance	Configurable
Reaming oversize in diameter	0.3 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for blind holes
Colour ring	green
Type of product	Phillips bit

User data

	Suitability	V _c	ISO code
Steel < 750 N/mm ²	suitable	45 m/min	P
Steel < 900 N/mm ²	suitable	45 m/min	P
Steel < 1100 N/mm ²	suitable	35 m/min	P
Steel < 1400 N/mm ²	suitable	35 m/min	P
GG	suitable	40 m/min	K
GGG	suitable	30 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		