

**Garant**
**Precision boring bar, DIN 1835 A, Nominal  $\varnothing$  D: 12,8mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 236677 12,8   |
| GTIN         | 4045197769152 |
| Item class   | 21S           |

**Description**
**Application:**

For boring our pre-drilled or cast holes to the nominal  $\varnothing$  in combination with eccentric sleeve No. 236679.

For standard ISO indexable inserts CC..0602.

**Note:**

The  $\varnothing$  to be bored out must not be less than  $D_{\min}$ .

**Technical description**

|  |                      |
|--|----------------------|
| Pack of insert screws                              | 269410 (7IP; 1.0 Nm) |
| suitable indexable insert                          | 260142 HB725         |
| Minimum $\varnothing d_{\min}$                     | 11.8 mm              |
| Shank $\varnothing D_s$ h6                         | 10 mm                |
| Overall length $L_{\text{tot}}$                    | 105 mm               |
| Overhang $L_1$                                     | 26 mm                |
| Adjustment range with eccentric clamping sleeve    | 12.5 - 13.3 mm       |
| suitable eccentric clamping sleeve size No. 236679 | 10                   |
| Number of cutting edges Z                          | 1                    |
| Nominal $\varnothing$ D                            | 12.8                 |
| Point angle  | 180 degrees          |
| Shank type   | DIN 1835 A           |

|                 |                 |
|-----------------|-----------------|
| Through-coolant | yes             |
| Type of product | Indexable drill |

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## Accessories

|  |            |
|--|------------|
| Torque screwdriver, fixed setting set torque 1,0 N·m               | 211750 1,0 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 7IP | 674252 7IP |