

Garant
Precision boring bar, DIN 1835 A, Nominal \varnothing D: 13,8mm

Order data

Order number	236677 13,8
GTIN	4045197769169
Item class	21S

Description
Application:

For boring our pre-drilled or cast holes to the nominal \varnothing in combination with eccentric sleeve No. 236679.

For standard ISO indexable inserts CC..0602.

Note:

The \varnothing to be bored out must not be less than D_{\min} .

Technical description

Overhang L_1	27 mm
Overall length L_{tot}	110 mm
Shank $\varnothing D_s$ h6	10 mm
suitable indexable insert	260142 HB725
Pack of insert screws	269410 (7IP; 1.0 Nm)
Minimum $\varnothing d_{\min}$	12.8 mm
Adjustment range with eccentric clamping sleeve	13.5 - 14.3 mm
suitable eccentric clamping sleeve size No. 236679	10
Number of cutting edges Z	1
Nominal \varnothing D	13.8
Point angle	180 degrees
Shank type	DIN 1835 A

Through-coolant	yes
Type of product	Indexable drill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 7IP	674252 7IP
Torque screwdriver, fixed setting set torque 1,0 N·m	211750 1,0