

Garant
Precision boring bar, DIN 1835 A, Nominal \varnothing D: 31,8mm

Order data

Order number	236677 31,8
GTIN	4045197769343
Item class	21S

Description
Application:

For boring our pre-drilled or cast holes to the nominal \varnothing in combination with eccentric sleeve No. 236679.

For standard ISO indexable inserts CC..0602.

Note:

The \varnothing to be bored out must not be less than D_{\min} .

Technical description

suitable indexable insert	260142 HB725
Overall length L_{tot}	195 mm
Minimum $\varnothing d_{\min}$	30 mm
Overhang L_1	45 mm
Shank $\varnothing D_s$ h6	25 mm
Pack of insert screws	269440 (8IP; 1.2 Nm)
Adjustment range with eccentric clamping sleeve	31.5 - 32.3 mm
suitable eccentric clamping sleeve size No. 236679	25
Number of cutting edges Z	1
Nominal \varnothing D	31.8
Point angle	180 degrees
Shank type	DIN 1835 A

Through-coolant	yes
Type of product	Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP