

## Boring bar base body vibration damped, 10×D, System / shank Ø: QC/25



### Order data

|              |               |
|--------------|---------------|
| Order number | 264904 QC/25  |
| GTIN         | 4251414902329 |
| Item class   | 29E           |

### Description

#### Version:

With cooling water connection 1/8-27 NPT.

#### Supplied with:

Reducing adaptor from G1/4 inch to G1/8 inch.

#### Note:

Do not clamp on the area marked "S"!

$D_{min} = 1/2 \text{ shank } \varnothing + H + \text{cutting head centre-line offset}$

Through-coolant: yes

System: QC

Overall length  $L_{tot}$ : 330 mm

Centre offset H base body: 2.5 mm

non-clamping range S: 161.9 mm

recommended clamping length: 100 mm

Assembly bolt: 269025 2

### Technical description

|                             |          |
|-----------------------------|----------|
| recommended clamping length | 100 mm   |
| Centre offset H base body   | 2.5 mm   |
| Shank Ø                     | 25 mm    |
| System                      | QC       |
| non-clamping range S        | 161.9 mm |
| Overall length $L_{tot}$    | 330 mm   |
| Assembly bolt               | 269025 2 |
| Boring depth up to          | 10×D     |

|                 |        |
|-----------------|--------|
| Vibration       | damped |
| Through-coolant | yes    |

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## Accessories

|   |            |
|---|------------|
| Blade for hexagon, shank E 6.3 Hexagon 2 mm   | 674242 2   |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m | 659906 500 |