

Boring bar base body vibration damped, 10×D, System / shank Ø: QC/32



Order data

Order number	264904 QC/32
GTIN	4251414902374
Item class	29E

Description

Version:

With cooling water connection 1/8-27 NPT.

Supplied with:

Reducing adaptor from G1/4 inch to G1/8 inch.

Note:

Do not clamp on the area marked "S"!

$D_{min} = 1/2 \text{ shank } \varnothing + H + \text{cutting head centre-line offset}$

Through-coolant: yes

System: QC

Overall length L_{tot} : 428 mm

Centre offset H base body: 6 mm

non-clamping range S: 167.6 mm

recommended clamping length: 128 mm

Assembly bolt: 269025 2

Technical description

Centre offset H base body	6 mm
Shank Ø	32 mm
recommended clamping length	128 mm
non-clamping range S	167.6 mm
Overall length L_{tot}	428 mm
System	QC
Assembly bolt	269025 2
Boring depth up to	10×D

Vibration	damped
Through-coolant	yes

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500
Blade for hexagon, shank E 6.3 Hexagon 2 mm	674242 2