

Boring bar base body vibration damped, 12×D, System / shank Ø: QC/25



Order data

Order number	264906 QC/25
GTIN	4251414902336
Item class	29E

Description

Version:

With cooling water connection 1/8-27 NPT.

Shank carbide reinforced.

Supplied with:

Reducing adaptor from G1/4 inch to G1/8 inch.

Note:

Do not clamp on the area marked **S!**

$D_{min} = 1/2 \text{ shank } \varnothing + H + \text{cutting head centre-line offset}$

Through-coolant: yes

System: QC

Overall length L_{tot} : 380 mm

Centre offset H base body: 2.5 mm

non-clamping range S: 161.9 mm

recommended clamping length: 100 mm

Assembly bolt: 269025 2

Technical description

non-clamping range S	161.9 mm
Shank Ø	25 mm
Overall length L_{tot}	380 mm
System	QC
recommended clamping length	100 mm
Centre offset H base body	2.5 mm
Assembly bolt	269025 2

Boring depth up to	12xD
Vibration	damped
Through-coolant	yes

Accessories

Blade for hexagon, shank E 6.3 Hexagon 2 mm	674242 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500