

## Boring bar base body vibration damped, 12×D, System / shank Ø: QC/32



### Order data

Order number	264906 QC/32
GTIN	4251414902381
Item class	29E

### Description

#### Version:

With cooling water connection 1/8-27 NPT.

Shank carbide reinforced.

#### Supplied with:

Reducing adaptor from G1/4 inch to G1/8 inch.

#### Note:

Do not clamp on the area marked **S!**

$D_{min} = 1/2 \text{ shank } \varnothing + H + \text{cutting head centre-line offset}$

Through-coolant: yes

System: QC

Overall length  $L_{tot}$ : 492 mm

Centre offset H base body: 6 mm

non-clamping range S: 167.6 mm

recommended clamping length: 128 mm

Assembly bolt: 269025 2

### Technical description

Overall length $L_{tot}$	492 mm
System	QC
recommended clamping length	128 mm
non-clamping range S	167.6 mm
Centre offset H base body	6 mm
Shank Ø	32 mm
Assembly bolt	269025 2

Boring depth up to	12xD
Vibration	damped
Through-coolant	yes

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## Accessories

Blade for hexagon, shank E 6.3 Hexagon 2 mm	674242 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500