

## Boring bar base body vibration damped, 14×D, System / shank Ø: QC/25



### Order data

Order number	264908 QC/25
GTIN	4251414902343
Item class	29E

### Description

#### Version:

Shank carbide reinforced.

With cooling water connection 1/8-27 NPT.

#### Supplied with:

Reducing adaptor from G1/4 inch to G1/8 inch.

#### Note:

Do not clamp on the area marked **S!**

$D_{min} = 1/2 \text{ shank } \varnothing + H + \text{cutting head centre-line offset}$

Through-coolant: yes

System: QC

Overall length  $L_{tot}$ : 430 mm

Centre offset H base body: 2.5 mm

non-clamping range S: 161.9 mm

recommended clamping length: 100 mm

Assembly bolt: 269025 2

### Technical description

Overall length $L_{tot}$	430 mm
Centre offset H base body	2.5 mm
Shank Ø	25 mm
recommended clamping length	100 mm
System	QC
non-clamping range S	161.9 mm
Assembly bolt	269025 2

Boring depth up to	14xD
Vibration	damped
Through-coolant	yes

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500
Blade for hexagon, shank E 6.3 Hexagon 2 mm	674242 2