

Manual vice for drilling machines, Jaw width A: 120mm



Order data

Order number	365035 120
GTIN	4045197770691
Item class	31S

Description

Version:

- Sturdy design with strong spindle.
- · Jaws through hardened and ground.
- · Precise clamping due to long flat guide.
- One jaw with horizontal and vertical prismatic profiles for round material, one jaw smooth.
- · Both jaws are stepped at the top to clamp flat parts.
- Patent-pending integrated eccentric quick clamping for a secure grip on the drilling machine table.
- The quick clamping in the area of the grooves makes it possible to process the clamped workpiece flexibly and efficiently at any desired position on the entire drilling machine table without re-clamping.

Application:

For clamping components on drilling machines.

Material:

Body and movable jaw made of special cast iron.

Accuracy:

Within 0.10 mm.

Technical description

Overall height c	90 mm
Clamping range b	173 mm

Jaw height C	40 mm
Colour code for suitable accessories	BM vice, grey
maximum overall length L ₄	556 mm
Clamping slot spacing	160 mm
Jaw width A	120 mm
Base body length a	340 mm
Weight	18 kg
Clamping slot width	17 mm
Base body width B	193 mm
Type of product	Drilling machine vice

Accessories

Backstop Type 2	365028 2
Pair of spare jaws (2 pieces) for quick-release vice or drilling machine vice for type 120	365036 120
Slide for No. 365023	365025
Spare spindle for drilling machine manual vice for type 120	365037 120